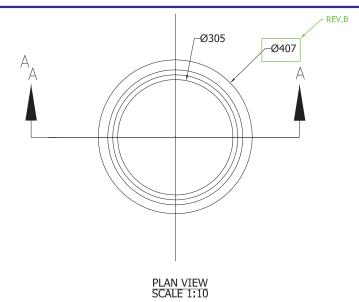
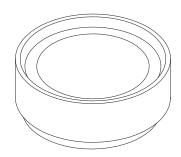
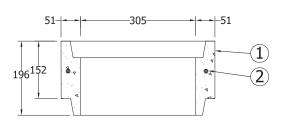
N1206R

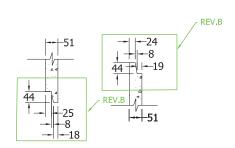


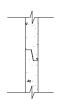




3D VIEW







TONGUE & GROOVE DETAIL SCALE 1:15

SUGGESTED JOINT DETAIL SCALE 1: 15

Specification and General Notes:

- Specification and General Notes:

 1. Manhole design/manufacture to ASTM C478M Specification.

 2. Concrete testing to current version of ASTM C497(SA 23.182.

 3. Min. concrete compressive strength 30 MPa with Max. W/C ratio of 0.5

 4. Gasket to ASTM C-443 specification (by others).

 5. Concrete cover to be Min.25mm.

 6. All dimensions to be millimeter.

 7. Welded wire mesh overlap to be 300mm.

 8. Manhole design and construction to MMCD manhole specification section 02725.

 9. Manufacturing tolerance to be +/- 5mm.

 10. Concrete Exposesure Class to be A-3

 11. Min. Stripping Strength to be 15MPa

 12. All Form Firish to be Standard Grade

 13. All Unformed Finish to be Steel Trowelled Finish or Wood Float Finish

 14. Lifting cable and accessaries to meet the strength requirement in lifting detail

 15. Hoisting and Rigging system to meet WORK SAFE BC OHS Regulation Guideline Part 14/15

DI MOND PRECAST CONCRETE	_
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	Description:	Drawn :	Date :	Catalog No.		
	305 ID x 152 H Riser T&G	D.L	09/08/2016	N1206R		
	303 ID X 132 II KISEI T&G	Aproved :	Load Rating:	NIZUUK		
E	12"ID x 06"H Riser T&G 52#	V.W.	N/A	Dwg. No.		
	Project:	Rev. No. B	Scale : As Shown	12-01		
	VEA 2U7 Phono : 604-41E-E191 Eav : 604-41E-E19E	This drawing is t	he property of the	Sheet No.		

7520 Conrad Street

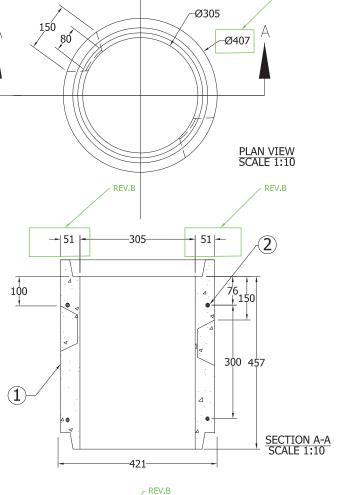
Burnaby, B.C. V5A 2H7 Phone: 604-415-5181

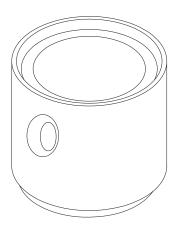
www.diamondprecast.com

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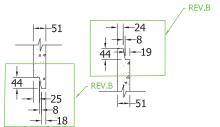
1 OF 1

N1218R





3D VIEW





REV.B

TONGUE & GROOVE DETAIL SCALE 1:15

SUGGESTED JOINT DETAIL SCALE 1: 15

Specification and General Notes:

- Specification and General Notes:

 1. Manhole design/manufacture to ASTM C478M Specification.
 2. Concrete testing to current version of ASTM C497(SA 23.182.
 3. Min. concrete compressive strength 30 MPa with Max. W/C ratio of 0.5
 4. Gasket to ASTM C-443 specification (by others).
 5. Concrete cover to be Min.25mm.
 6. All dimensions to be millimeter.
 7. Welded wire mesh overlap to be 300mm.
 8. Manhole design and construction to MMCD manhole specification section 02725.
 9. Manufacturing tolerance to be +/- 5mm.
 10. Concrete Exposesure Class to be A-3
 11. Min. Stripping Strength to be 15MPa
 12. All Form Firish to be Standard Grade
 13. All Unformed Finish to be Steel Trowelled Finish or Wood Float Finish
 14. Lifting cable and accessaries to meet the strength requirement in lifting detail
 15. Hoisting and Rigging system to meet WORK SAFE BC OHS Regulation Guideline Part 14/15

	DΙ	MOND PRECAST CONCRETE	
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	Description:	Drawn :	Date :	Catalog No.
	20E ID v 4E7 U Dicov T0 C	D.L	09/08/2016	N4340D
	305 ID x 457 H Riser T&G	Aproved :	Load Rating:	N1218R
ΓΕ	12"ID x 18"H Riser T&G #157	V.W.	N/A	Dwg. No.
	Project:	Rev. No. B	Scale : As Shown	12-02
B.C	. V5A 2H7 Phone: 604-415-5181 Fax: 604-415-5185	This drawing is t Diamond Precast Co	he property of the ocrete. All information	Sheet No.

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Burnaby, B

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REV.B

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1 OF 1