





- Specification and General Notes:

 1. Manhole design/manufacture to ASTM C478M & CSA A257.3 Specification.

 2. Concrete testing to ASTM C497(CSA 23.1 & 2-09.

 3. Min. concrete compressive strength 30 MPa with Max. W/C ratio of 0.5

 4. Gasket to ASTM C-443 specification (by others).

 5. Concrete cover to be Min.25mm.

 6. All dimensions to be millimeter.

 7. Welded wire mesh overlap to be 300mm.

 8. Manhole design and construction to MMCD manhole specification section 02725.

 9. Manufacturing tolerance to be +/- 5mm.

 10. Concrete Exposesure Class to be A-3

 11. Min. Stripping Strength to be 15MPa

 12. All Form Finish to be Standard Grade

 13. All Unformed Finish to be Steel Trowelled Finish or Wood Float Finish

 14. Lifting cable and accessaries to meet the strength requirement in lifting detail

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	PRECAST CONCRETE	_

	Description:	Drawn :	Date :	Catalog No.				
	305 ID x 457 H Sump/Catch Basin T&G	A.M	27/10/2014	12185				
	303 10 x 437 11 3dilip/ Catch basin 1 & 0	Aproved :	Load Rating:	12103				
E	12"ID x 18"H Catch Basin #183		N/A	Dwg. No.				
	Project:	Rev. No.	Scale : As Shown	12-03				
.c	This drawing is the proper Diamond Precast Concrete. A confidence of the control of the confidence of			Sheet No.				

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